



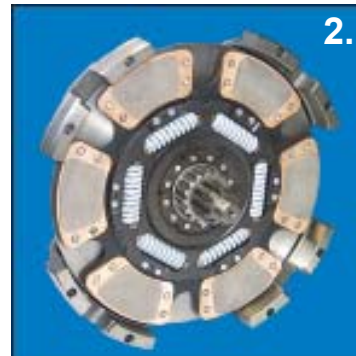
IATCO High Torque Dampened Discs Assembly Procedures

CAUTION: Cover assembly must be adequately supported during this procedure to avoid damage to the mounting legs.

Note: This assembly uses identical clutch discs, not distinguished as front and rear. These discs may also be mounted in either position as there is no "pressure plate side" or flywheel side" designation.



- 1.** Locate the alignment tool through the release bearing sleeve of the replacement clutch.



- 2.** Insert the inner hub into one of the discs and slide onto alignment tool, making sure that the snap ring will be located between the two discs in final assembly.



- 3.** Locate the intermediate plate lugs into the lug slots in the cover assembly.



- 4.** Mount the second disc onto the inner hub.

Refer to the instruction sheet
provided for the
complete clutch installation.



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