



**ILLINOIS AUTO TRUCK
COMPANY, INC.**

Bulletin 0902
September 2002

**New
Product**

For your next clutch replacement job

IATCO Clutch Installation Kit

Everything you need for a **complete**
clutch replacement done right

IATCO Clutch Installation Kit:

Prevent the need to pull your transmission again after you've completed your clutch installation.

Replace all clutch related wear components to insure smooth engagement and reduce chance of misalignment.

The IATCO Clutch Installation Kit covers all 2" input shaft pull-type applications for Eaton® Fuller® transmission series 1200, 1300, 1400, 1500, 1600 and 11600.

More cost effective



IAT ILLINOIS AUTO TRUCK
COMPANY, INC.

1669 Marshall Drive
Des Plaines, Illinois 60018-1840 USA

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Toll-Free: 800-842-1712

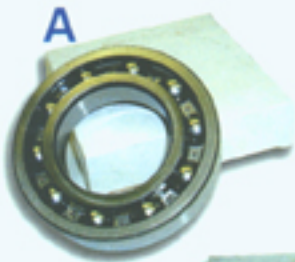
Facsimile: 847-299-1205
Toll-Free Fax: 800-942-7660

Website: www.iatcoinc.com
Email: sales@iatcoinc.com

"Best in the Clutch"

IAT Clutch Installation Kit

Kit Contents



Pilot Bearing is packed with high temperature grease and has Viton® seals.



Clutch brake is torque limiting style.

C



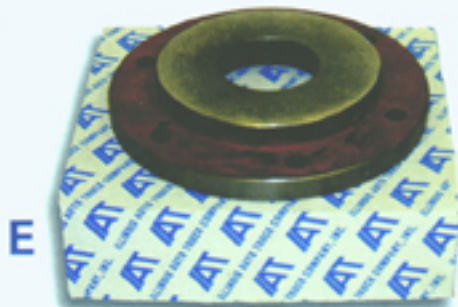
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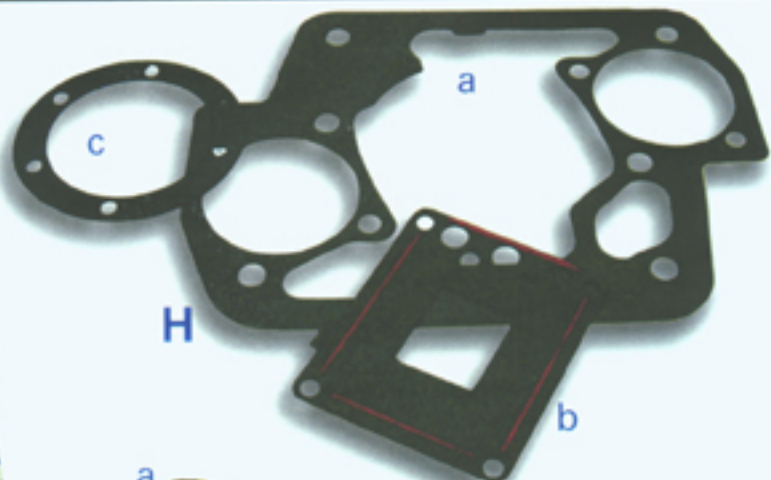
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G



E



H



I



Clutch Installation Kit M-1771

	Component (IAT Part Number)	OE Part Number	Description	Kit	Total Qty.
A	6212-ZNBR	81504	Bearing, Input Shaft (4.325x2.355)		1
B	6306-2RS	5566505	Bearing, Pilot (2.833x1.179)		1
C	M-1610	85541	Brake, Clutch		1
D	M-1762	S-1659	Shaft, Input Assembly (2")		1
E	M-1763	20550	Cover, Front Bearing		1
F	M-1765	14750	Ring, Retaining (Inner)		1
G	M-1766	16980	Ring, Retaining (Outer)		1
H	M-1768		Kit, Gasket	1	
a	M-1759	20822	Gasket, Clutch Housing		1
b	M-1764	4303431	Gasket, Shift Lever Housing		1
c	M-1767	14311	Gasket, Front Bearing Cover		1
I	M-1770		Kit, Bushing Cross Shaft	1	
a	M-1616	12815	Bushing, Cross Shaft		4
b	M-1769	8677	Bushing, Cross Shaft		3