



**ILLINOIS AUTO TRUCK**  
COMPANY, INC.

**New  
Product**

## M-1875 Bell Housing Cover

Stop the introduction of dangerous contamination into the clutch bell housing!!!

Some years ago, the clutch bell housing hand hole cover on many transmission models was modified to allow passage of the grease hose to the automatic greasing mechanism or the external manual grease fitting mounted on the engine block. This made for simplifying the lubrication procedure, but it also provided an easy entry for dust and dirt and sand, all unwanted within the bell housing. These contaminants, mixed with the grease in the clutch release bearing can considerably shorten the life of the clutch release bearing. The same contaminants can interfere with the performance of the various adjusting mechanisms within the clutch assembly, and thereby, shorten the life of the clutch.

Now, Illinois Auto Truck has the hand hole cover assembly available with a plug that will still allow passage of the grease hose while sealing the oversize hole in the hand hole cover to discourage the entry of the contaminants.

Simply insert the grease hose through the hole in the plug, attach the hose fitting to the clutch bearing housing assembly, and attach the hand hole cover to the clutch bell housing.

This assembly replaces OE number 4305230, and includes the cover, plug, mounting screws, and lock washers.

IATCO Assembly Number M-1875



**IAT** ILLINOIS AUTO TRUCK  
COMPANY, INC.

1669 Marshall Drive  
Des Plaines, Illinois 60018-1840 USA

Telephone: 847-299-1100  
Toll-Free: 800-842-1712

Facsimile: 847-299-1205  
Toll-Free Fax: 800-942-7660

Website: [www.iatcoinc.com](http://www.iatcoinc.com)  
Email: [sales@iatcoinc.com](mailto:sales@iatcoinc.com)

**"Best in the Clutch"**